

Youngs Doors Ltd City Road Works Norwich NR1 3AN www.youngs-doors.co.uk mail@youngs-doors.co.uk Tel: 01603 629889 Fax: 01603 764650

Paint and Stain Finishing

Decoration should be carried out in accordance with the **BS Code of Practice BS6150: 1982**. Products must be clean and dry prior to finishing, having a moisture content which is no greater than the average for the intended location. Always follow the instructions provided with the stain or paint which is to be applied. Factory primed products unless otherwise specified will be primed with a water based primer – data sheets available on request. It must be ensured that further finishes are compatible with this primer.

Exposure conditions can vary significantly according to location. South facing elevations and coastal sites will reduce to some extent the finish life to first maintenance. Our guarantees are intended to cover reasonable average UK conditions. Coated surfaces require regular maintenance and cleaning at least annually to remove surface pollution. Some 'chalking' of the finish may occur over time due to natural erosion of micro porous paint films. This does not detract from the system's protective performance.

Where necessary, shellac knotting may be applied to non-primed door frames to aid resistance to resin staining subsequent to paint finishing. On occasion timber products may exude resin after installation. Typically, if resin is present this 'bleeding' cannot be prevented. Discolouration can occur which will require attention and maintenance to retain the aesthetics and integrity of the coating. Resin exudation is excluded from our performance guarantee.

Where Youngs Doors County range doors are used for external applications it is of paramount importance that any recesses formed for ironmongery are sealed against water ingress.

The use of dark coloured paint finishes should be avoided on all softwood external joinery to minimise solar gain. A neutral colour undercoat should be considered when it is desired to finish frames in pastel shades.

It is important that the finishing system is balanced by equal application to both sides at the same time to ensure that an imbalance of moisture does not occur, particularly in the decoration of doors. The complete surface area must be treated with paint or stain including the edges, rebates for glazing and any area which have been cut, filled, etc. This includes recesses for ironmongery, locks etc.

