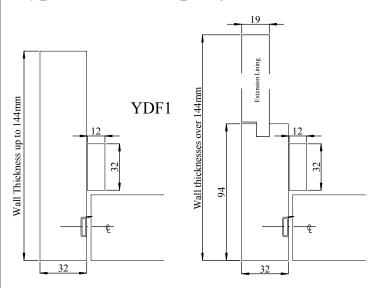
Typical Frame Specification



LININGS & STOPS: (Stops supplied in loose lengths)
Lining: -Thickness 32mm.
Timber Grade: - Equal to or exceeding class J30 as specified in BS EN 942: 2007
Species: - As noted in Y.D. schedule. Density to comply with BM Trada fire certifications.

EXTENSION LININGS :- (Supplied in loose lengths)
Paint Grade :- MDF, rebated to suit lining groove, finished as lining.
Hardwood for Clear Finish - Species & finish as lining.

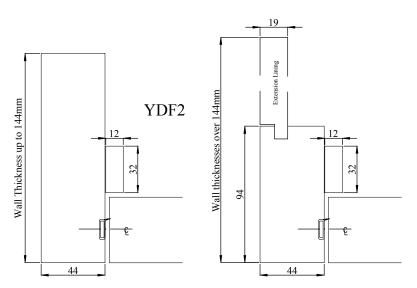
ARCHITRAVES: (Supplied in loose lengths)
Section - As Y.D. standard patterns as noted in Y.D. schedule Paint grade - MDF. Hardwood for Clear Finish - Species as linings.

DECORATIVE UNDER COATS :- (Finishing coats to be site applied following installation). Paint Grade :- Linings, stops & architraves - One coat of white water based primer Clear Finish :- Linings, stops & architraves - One coat of clear water based sealer.

PERIMETER SEALS :- (Supplied in loose lengths).

Acoustic:- NOR710 - Colour Black.
Fire:- Pyroplex- To comply with BM Trada certification. Colour- White for primed linings, Brown for clear finish linings.

DELIVERED
Assembled & braced or knock down (un assembled) as noted in schedule.



LININGS & STOPS : (Stops supplied in loose lengths)
Lining : Thickness 44mm
Timber Grade :- Equal to or exceeding class J30 as specified in BS EN 942: 2007
Species :- As noted in Y.D. schedule. Density to comply with BM Trada fire certification

EXTENSION LININGS: (Supplied in loose lengths)
Paint Grade: - MDF, rebated to suit lining groove, finished as lining
Hardwood for Clear Finish - Species & finish as lining.

ARCHITRAVES :- (Supplied in loose lengths)
Section - As Y.D. standard patterns as noted in Y.D. schedule
Paint grade - MDF,
Hardwood for Clear Finish - Species as linings.

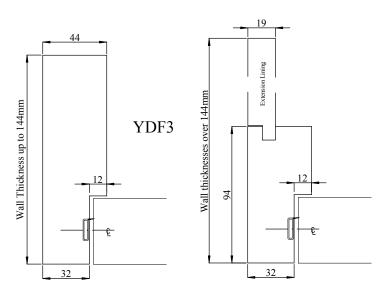
DECORATIVE UNDER COATS :- (Finishing coats to be site applied following installation). Paint Grade :- Linings, stops & architraves - One coat of white water based primer Clear Finish :- Linings, stops & architraves - One coat of clear water based sealer.

PERIMETER SEALS :- (Supplied in loose lengths).

Acoustic:- NOR710 - Colour Black.

Fire: Pyroplex - To comply with BM Trada certification. Colour - White for primed linings, Brown for clear finish linings.

DELIVERED
Assembled & braced or knock down (un assembled) as noted in schedule.



REBATED LININGS :

Lining: - Thickness 44mm c/w 12mm integral rebated stop as above.

Timber Grade: - Equal to or exceeding class J30 as specified in BS EN 942: 2007

Species: - As noted in Y.D. schedule. Density to comply with BM Trada fire certification

EXTENSION LININGS: (Supplied in loose lengths)
Paint Grade: MDF, rebated to suit lining groove, finished as lining.
Hardwood for Clear Finish - Species & finish as lining.

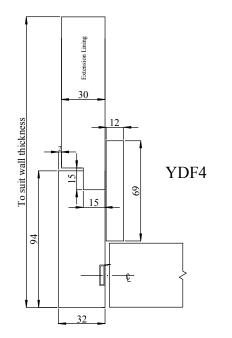
ARCHITRAVES: (Supplied in loose lengths)
Section - As Y.D. standard patterns as noted in Y.D. schedule
Paint grade - MDF.
Hardwood for Clear Finish - Species as linings.

DECORATIVE UNDER COATS :- (Finishing coats to be site applied following installation). Paint Grade :- Linings, stops & architraves - One coat of white water based primer Clear Finish :- Linings, stops & architraves - One coat of clear water based sealer.

PERIMETER SEALS :- (Supplied in loose lengths). Acoustic :- NOR710 - Colour Black.

Fire: Pyroplex - To comply with BM Trada certification. Colour - White for primed linings, Brown for clear finish linings

DELIVERED
Assembled & braced or knock down (un assembled) as noted in schedule.



SPLIT LININGS & STOPS : (Stops supplied in loose lengths) Lining: -3 2x 94mm rebated as above.

Timber Grade: - Equal to or exceeding class J30 as specified in BS EN 942: 2007

Species: - As noted in Y.D. schedule. Density to comply with BM Trada fire certification

EXTENSION LINING: 30mm (Supplied in loose lengths)
Paint Grade: MDF, rebated to suit lining rebate, finished as lining.
Hardwood for Clear Finish - Species & finish as lining.

ARCHITRAVES: (Supplied in loose lengths)
Section - As Y.D. standard patterns as noted in Y.D. schedule
Paint grade - MDF.
Hardwood for Clear Finish - Species as linings.

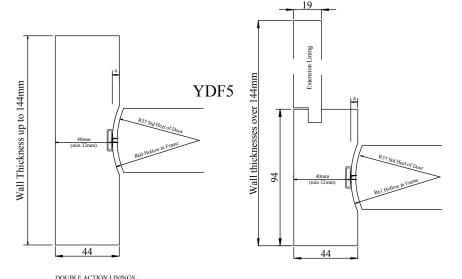
DECORATIVE UNDER COATS :- (Finishing coats to be site applied following installation).

Paint Grade :- Linings, stops & architraves - One coat of white water based primer
Clear Finish :- Linings, stops & architraves - One coat of clear water based sealer.

PERIMETER SEALS -: (Supplied in loose lengths).
Acoustic -: NOR710 - Colour Black.
Fire -: Proplex - To comply with BM Trada certification. Colour - White for primed linings, Brown for clear finish linings.

DELIVERED

Assembled & braced or knock down (un assembled) as noted in schedule



DOUBLE ACTION LININGS:

Jambs: - Thickness 44mm, hanging jambs scolloped as above
Head: - Thickness 44mm, square section.

Timber Grade: - Equal to or exceeding class J30 as specified in BS EN 942: 2007

Species: - As noted in Y.D. schedule. Density to comply with BM Trada fire certification.

EXTENSION LININGS :- (Supplied in loose lengths)
Paint Grade :- MDF, rebated to suit lining groove, finished as lining.
Hardwood for Clear Finish - Species & finish as lining.

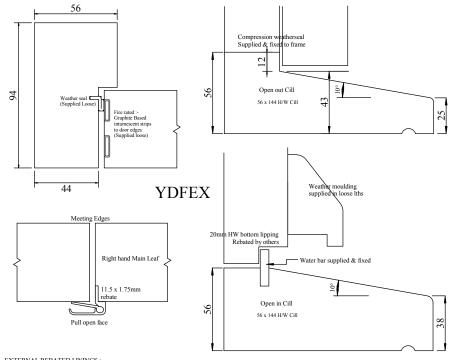
DELIVERED
Assembled & braced or knock down (un assembled) as noted in schedule.

ARCHITRAVES :- (Supplied in loose lengths)
Section - As Y.D. standard patterns as noted in Y.D. schedule Paint grade - MDF. Hardwood for Clear Finish - Species as linings.

DECORATIVE UNDER COATS :- (Finishing coats to be site applied following installation).

Paint Grade :- Linings, stops & architraves - One coat of white water based primer
Clear Finish :- Linings, stops & architraves - One coat of clear water based sealer.

PERIMETER SEALS: (Supplied in loose lengths).
Acoustic: Max 32dB (single doors). Details on request.
Fire: Pyroplex - To comply with BM Trada certification. Colour - White for primed linings, Brown for clear finish linings.

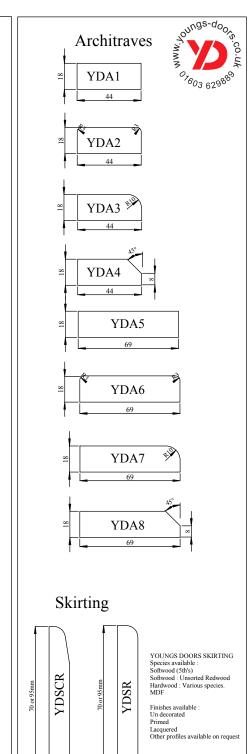


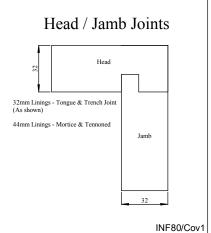
EXTERNAL REBATED LININGS:
Lining: 'Thickness 56mm c/w 12mm integral rebated stop as above.
Timber Grade - Equal to or exceeding class J30 as specified in BS EN 942: 2007
Species: Either preservative treated softwood or durable hardwood. As noted in Y.D. schedule

Door meeting edges :- Square with rebate to accommodate NOR510 Alu weather strip. Strip supplied loose.

DECORATIVE UNDER COATS :- (Finishing coats to be site applied following installation)
Paint Grade :- Linings, stops & architraves - One coat of white water based primer
Clear Finish :- Linings, stops & architraves - One coat of clear water based sealer.

PERIMETER SEALS :- (Supplied in loose lengths) Acoustic :- NOR710 - Colour Black. Acoustic - NOR/10 - Colom Black.
Fire: - Pyroplex - To comply with BM Trada certification. Colour - White for primed linings, Brown for clear finish linings.
Weather: - Supplied loose for fixing following final decoration coats.





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