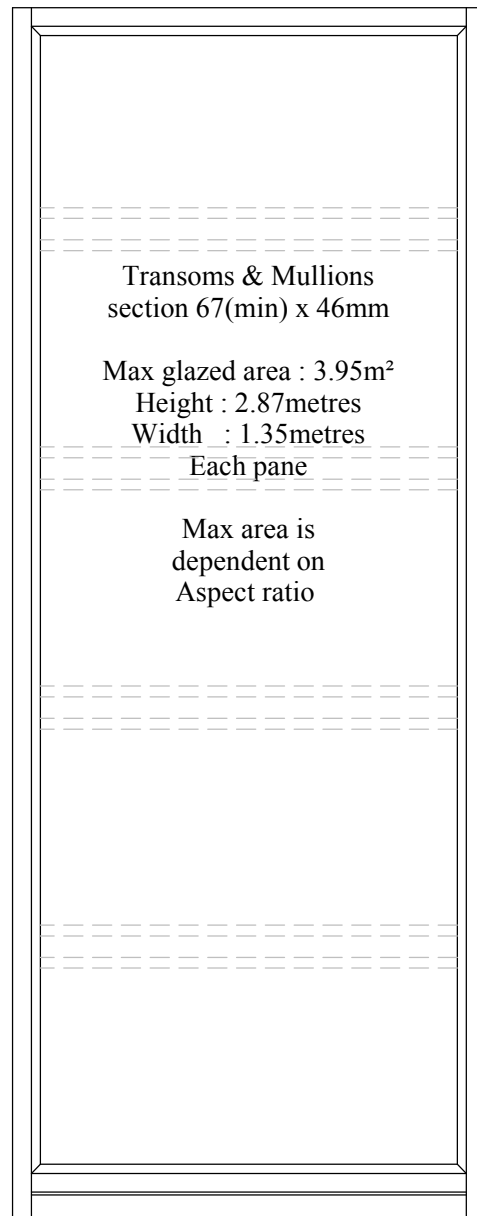


Typical Screen Specification : Un wired, non insulating glass.

FD30



FD30 SPECIFICATION :
 Perimeter members : Thickness 32mm x minimum 67mm width.
 Transoms / Mullions : Thickness 44mm x minimum 67mm width.
 Perimeter framework, transoms & mullions - Mortice & tennon jointed
 Timber Grade :- Minimum density 471 kg/m³. Equal to or exceeding class J30 as specified in BS EN 942: 2007
 Species :- Softwood or hardwood. As noted in Y.D. schedule.

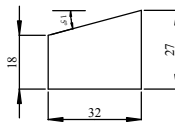
EXTENSION LININGS :- (Supplied in loose lengths to max three metres)
 Paint Grade :- MDF, rebated to suit groove in perimeter framework, finished as lining.
 Hardwood for Clear Finish - Edged with Hardwood lipping & faced with Hardwood veneer - Species & finish as lining.

ARCHITRAVES :- Supplied in loose lengths (If required)
 Details - As Y.D. typical frame detail drawing.

DECORATIVE UNDER COATS :- (Finishing coats to be site applied following installation).
 Paint Grade : Linings, stops & architraves - One coat of white water based primer
 Clear Finish : Linings, stops & architraves - One coat of clear water based sealer.

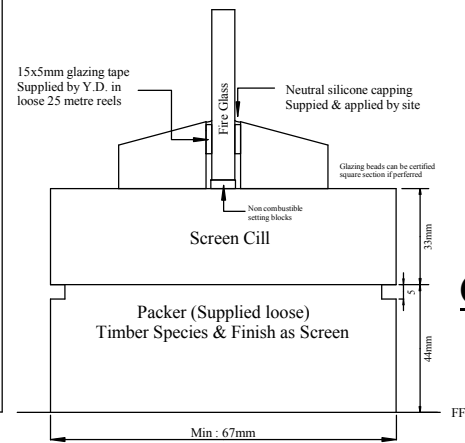
GLAZING :
 Certification : BWF Certifire.
 Fire Glazing Seals :- Glazing tape (Supplied in loose reels). Colour - Black.
 Glazing Beads : Section as below, mitred & shrink wrapped in place : Species & Finish : As perimeter framework.
 Glass Type : Internal grade, 7mm un wired, EN410 89%, Ug value (EN673) 5.7W/(m².K), EN12600 3B3, EN12758 34dB.
 Glass Supply : Supplied loose to site following screen installation.
 Glazing : On site by others.
 Bead Fixing : Bead drilling / countersinking - on site by others
 Bead Fixing : 38mm steel screws fixed at 270mm centres (30° to glass). Not supplied with screens.
 Bead Fixing : Or 38mm steel pins fixed at 150mm centres (30° to glass). Not supplied with screens.

DELIVERED :
 Assembled. Detached from door frames (See abutment drawing below)



Glazing Beads

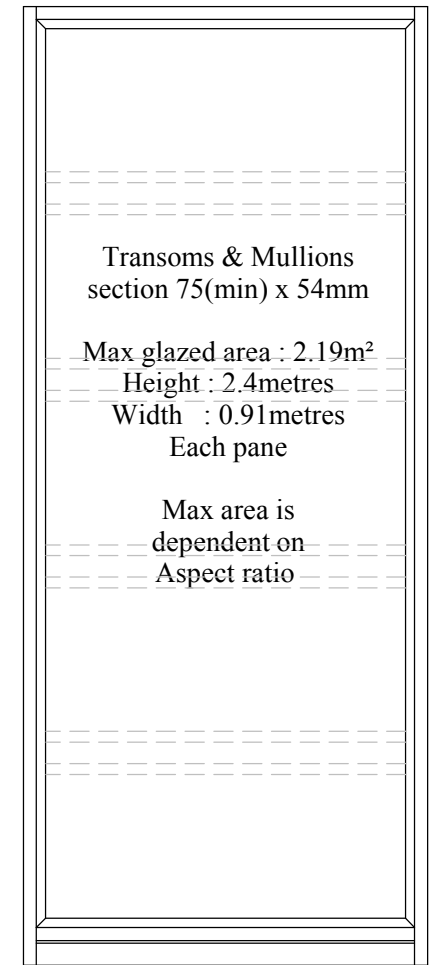
Timber species : As screen members
 Section : As above or square section (27 x 32mm)
 Supplied : Beads supplied mitred & shrink wrapped in place.
 FD30 Fixings : As above specification
 (Note : Fixings, setting blocks, drilling & countersinking by glaziers)



Cill

New Raised Cill Standard Detail For 2016

FD60



FD60 SPECIFICATION :
 Perimeter members : Thickness 44mm x minimum 75mm width.
 Transoms / Mullions : Thickness 54 x minimum 75mm width.
 Perimeter framework, transoms & mullions - Mortice & tennon jointed
 Timber Grade :- Minimum density 550 kg/m³. Equal to or exceeding class J30 as specified in BS EN 942: 2007
 Timber Type :- Hardwood. Species as noted in Y.D. schedule.

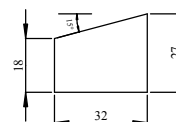
EXTENSION LININGS :- (Supplied in loose lengths to max three metres)
 Paint Grade :- MDF, rebated to suit groove in perimeter framework, finished as lining.
 Hardwood for Clear Finish - Edged with Hardwood lipping & faced with Hardwood veneer - Species & finish as lining.

ARCHITRAVES :- Supplied in loose lengths (If required)
 Details - As Y.D. typical frame detail drawing.

DECORATIVE UNDER COATS :- (Finishing coats to be site applied following installation).
 Paint Grade : Linings, stops & architraves - One coat of white water based primer
 Clear Finish : Linings, stops & architraves - One coat of clear water based sealer.

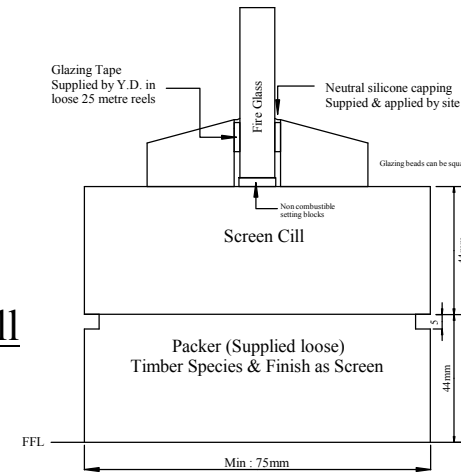
GLAZING :
 Certification : BWF Certifire.
 Fire Glazing Seals :- Glazing tape (Supplied in loose reels). Colour - Black.
 Glazing Beads : Section as below, mitred & shrink wrapped in place : Species & Finish : As perimeter framework.
 Glass Type : Internal grade, 12mm un wired, EN410 86%, Ug value (EN673) 5.6W/(m².K), EN12600 2B2, EN12758 36dB.
 Glass Supply : Supplied loose to site following screen installation.
 Glazing : On site by others.
 Bead Fixing : Bead drilling / countersinking - on site by others
 Bead Fixing : Either 60mm steel screws fixed at 200mm centres (30° to glass). Not supplied with screens.
 Bead Fixing : Or 60mm steel pins fixed at 150mm centres (30° to glass). Not supplied with screens.

DELIVERED :
 Assembled. Detached from door frames (See abutment drawing below)



Glazing Beads

Timber species : As screen members
 Section : As above or square section (27 x 32mm)
 Supplied : Beads supplied mitred & shrink wrapped in place.
 FD60 Fixings : As above specification.
 (Note : Fixings, setting blocks, drilling & countersinking by glaziers)



Cill

